

Liaising SMEs with Key Enabling Technology Centres across Europe

Speaker:

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This project has received funding from the European Union's Horizon 2020 research and innovation programme under grant agreement No 777441

KET4CleanProduction Approach

Manufacturing SMEs

- Stimulate manufacturing SMEs throughout Europe to increase their understanding and interest in clean production and the potential in adopting KETs

KET4CP Platform

- Build the **KET4CleanProduction platform** for Europe with specific awareness measures on regions where KET access is still not satisfactory

Multi-KET service

- Help SMEs benefit from **multi-KET service** know-how and infrastructure

- Micro- and Nanoelectronics
- Nanotechnology
- Industrial Biotechnology
- Advanced Materials
- Photonics
- Advanced Manufacturing Technologies

Cross-border potential

- Unlock the **cross-border service potential** of EU-certified KETs Technology Centres on clean production

Sustainable eco-system

- Create a **sustainable ecosystem** – one-stop-shop acting as single access point for EU manufacturing SMEs

Micro-grant schemes

- Implement a **micro-grant scheme** boosting clean production in SMEs through KET applications

Open Call for Micro Grants



Scope:	Cross-border cooperation projects 1 SME + min. 2 KETs technology centres (KET TCs) integrate KETs to solve clean production challenges.
Call opening:	1 Jun 2018
Call closing:	29 Apr 2020, 17:00 CET
Cut-off dates:	8 cut-off days at 17:00 CET every 3 months (first 31 Jul 2018)

www.ket4sme.eu/micro-grants

31/07/18

31/10/18

31/01/19

30/04/19

31/07/19

31/10/19

31/01/20

30/04/20

Expected duration of a micro grant project:	up to 6 months
Total EU funding available for third parties:	EUR 2.000.000
Financial support for each third party:	EUR 50.000 (lump sum)

KET4CP Consortium

@created mapschat.net



No	Participant organisation name	Type	Country
1	Steinbeis 2i GmbH – S2i	EEN	Germany
2	Acondicionamiento Tarrasense Associacion – LEITAT	KET TC	Spain
3	Warwick Manufacturing Group – WARWICK	KET TC	United Kingdom
4	Rise ACREO – Acreo	KET TC	Sweden
5	Hahn-Schickard-Gesellschaft für angewandte Forschung e.V. – HSG-IMIT	KET TC	Germany
6	Joanneum Research Forschungsgesellschaft mbH - JOANNEUM	KET TC	Austria
7	Tyndall National Institute – Tyndall	KET TC	Ireland
8	International Iberian Nanotechnology Laboratory – IIL INL	KET TC	Portugal
9	Teknologian Tutkimuskeskus VTT Oy - VTT	KET TC	Finland
10	CEA Liten – CEA	KET TC	France
11	Bio Base Europe Pilot Plant vzw – BBEP	KET TC	Belgium
12	Fraunhofer-Institut für Produktionstechnik und Automatisierung – Fraunhofer	KET TC	Germany
13	Bay Zoltán Nonprofit Ltd. For Applied Research – BZN	KET TC/EEN	Hungary
14	Jožef Stefan Institute – JSI	KET TC/EEN	Slovenia
15	GIS Transfercenter Foundation – GIS	EEN	Bulgaria
16	PRAXI Network – FORTH	EEN	Greece
17	Væksthus Hovedstadsregionen – VHHR	EEN	Denmark
18	Latvian Technological Center – LTC	EEN	Latvia
19	Slovak Business Agency – SBA	EEN	Slovakia
20	TERA Tehnopolis – TERA	EEN	Croatia



Open Call for Micro Grants



www.ket4sme.eu/micro-grants

Type of activities: Integration of AMT and combination of **multiple key KETs** seeking for one or several of the following **clean production objectives**:

- the development of new production processes
- the improvement of the manufacturing of existing products by reducing
 - production costs; or
 - reliance on raw materials; or
 - consumption of energy; or
 - generation of waste and pollution

Technology services:

- research and innovation activities (TRL 4 to 8; focus on higher TRLs)
including f.ex. demonstration, testing, pilot production and related engineering activities; complemented by feasibility studies

Procedure to apply for a Micro Grant



The Technology Request Form is a document from KET4 CLEAN PRODUCTION. It contains sections for company details (name, address, city, country, year established, URL), type of company (Micro, Small, Medium, Large), and contact person information (name, position, department, languages spoken, phone, email).

The Micro Grant Proposal form is a document from KET4 CLEAN PRODUCTION. It contains sections for company details (name, address, city, country, year established, URL), type of company (Micro, Small, Medium, Large), and contact person information (name, position, department, languages spoken, phone, email). It also includes a section for the project title and objectives.

Winners examples



- **Project title:** Design and tailoring of high-speed steel for 3D printing of thread cutting taps
- **Country:** Denmark
- **KET TCs:**
 - VTT (Finland)
 - Leitat (Spain)
- **KETs:**
 - Advanced materials
 - Advanced manufacturing



Reduction of :
Production cost
Reliance of raw materials
Waste generation

Increase of:
Sales
Profits

Winners examples

RESINO

- **Project title:** Improvement of in-can stabilization of cationic curing flexo-inks
- **Country:** Denmark
- **KET TCs:**
 - Joanneum Research (Austria)
 - Leitat (Spain)
- **KETs:**
 - Advanced materials
 - Advanced manufacturing
 - Photonics

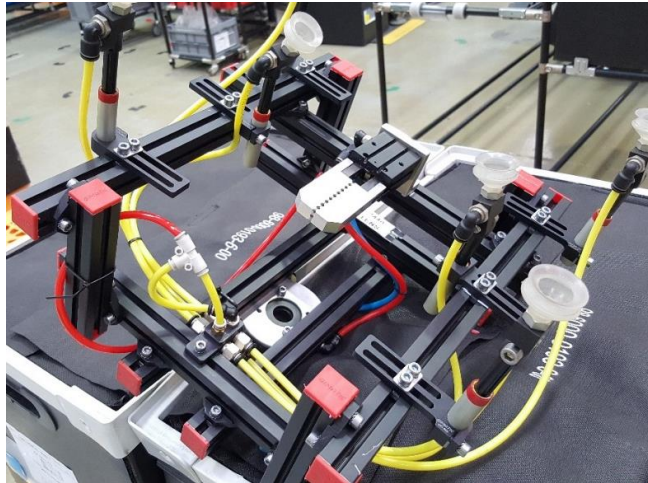


Increase of:
Life-time of ink in product

Reduction of :
Waste generation

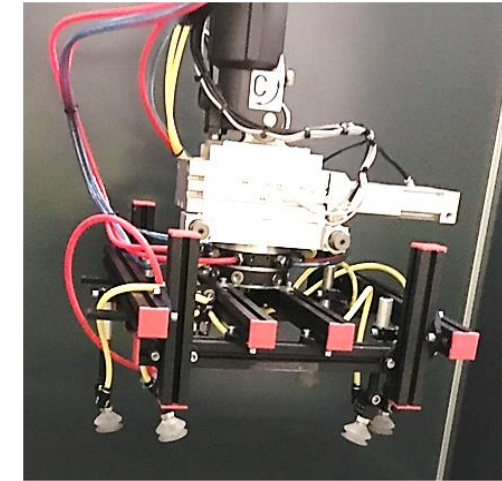
Other example

Grippers, or “Robotic hands”



- Mechanisms, coupled with robotic arms and a control system, usually PLCs, intended for gripping, positioning and transporting of objects.
- Usually they are formed by an assembly of structural elements, articulations, sensors, control elements, ducts of compressed air and vacuum, connection elements, vacuum cups, magnets, etc.

Current “Robotic hands”



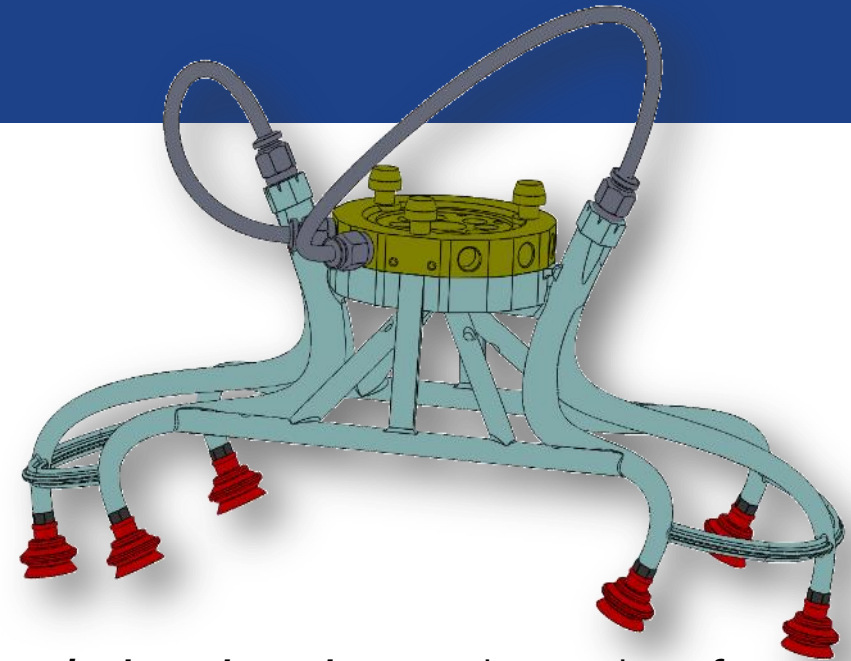
- Complex, heavy, bulky assemblies
- Elevated inertias (due to its weight)
- Large number of components, which involve a greater risk of failure
- High acquisition Cost (1.5-3k€)
- Need for maintenance and frequent adjustments

Other example



“Robotic Hands” Based on 3D printing

- Development of simpler solutions-with a reduction of components -greater than 80%-with a robust functional design without the need for calibration
- Greater robustness and productive reliability, with minimal maintenance
- Easier Connection and control
- Lower associated cost
- Usable with collaborative robots. Possibility of using robots with less load capacity due to the significant reduction in weight and inertia estimated to be higher than 80%



Prior manipulator homologous. The number of components has been dramatically decreased by 85% as well as the weight by 95%.

Some figures

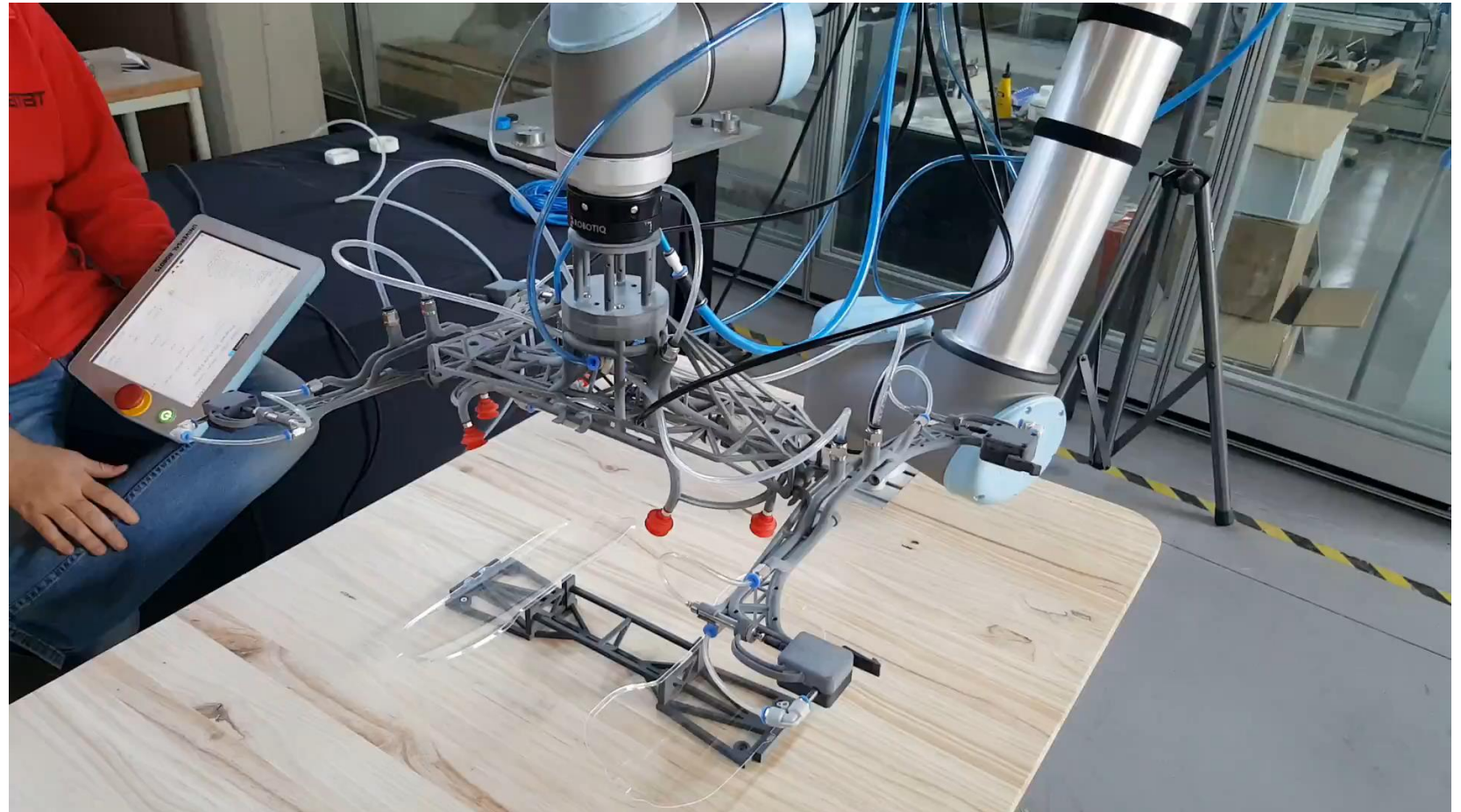
- 1 piece, 6 suction cups and 2 vacuum tubes vs. more than 60 pieces between structural bars, shock absorbers, suction cups, vacuum tubes, bolts and nuts...
- 2.500 g vs. 160 g
- €1.850 vs. €160

Other example

LEITAT
managing technologies

Continental 

The same gripper with additional novel functionalities besides the extraction of the parts from the injection mould.



Hannover Messe 2019. You can see it in Pavilion 5, stand F42

Contact

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Stay in contact!



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